#### <span id="page-0-0"></span>DQW HOM Coupler for LHC

#### $I$  A. Mitchell  $^{1, 2}$

<sup>1</sup>Engineering Department Lancaster University

<sup>2</sup>BE-RF-BR Section **CERN** 

03/07/2017





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## <span id="page-2-0"></span>The LHC

- Large Hadron Collider (LHC) is the largest particle accelerator in the world at 27 km in circumference.
- The maximum luminosity of the LHC is 2  $\times\ 10^{34}$  cm $^{-2}$ s $^{-1}$ .
- Where luminosity is the rate of particle-particle collisions and hence represents the discovery potential of the LHC.



Figure 1: Map showing the location and size of the Large Hadron Collider (LHC) [Figure extracted from "The Large Hadron Collider: Unravelling the Mysteries of the Universe", Martin Beech, 2010.]

#### <span id="page-3-0"></span>The HiLumi Upgrade

- With upgrades to increase the machines luminosity, the crossing angle of the colliding charged particle bunches decreases.
- The figure below shows the ideal collision from a linear interaction of bunches followed by the same collision with an induced crossing angle.



Figure 2: Ideal head-on collision and collision with an induced crossing angle for two charged particle bunches.

#### <span id="page-4-0"></span>Crab Cavities - Correcting the Crossing Angle

- In order to correct for the induced crossing angle, the bunches need to be rotated to generate an effective head-on collision.
- **Crab Cavities** use an electromagnetic deflecting mode to rotate the bunches - this is known as the crabbing regime.



Figure 3: Double Quarter Wave (DQW) crab cavity and how its bunch rotation effects the collision regime.

### <span id="page-5-0"></span>The Double Quarter Wave (DQW) Crab Cavity

- DQW: crab cavity proposed for the HiLumi upgrade will be tested in the Super Proton Synchrotron (SPS) in 2018.
- Niobium (Nb): Superconducting (low resistive losses) at 2 K.
- Sinusoidal transverse kick to the charged particle bunch. Zero phased with bunch - hence **rotation**.



Figure 4: CAD and EM model of DQW crab cavity (left) and schematic showing the rotational effect of the sinusoidal transverse kick (right).

## <span id="page-6-0"></span>Higher Order Modes (HOMs)

- Crabbing regime uses dipole mode at  $\sim$  400 MHz.
- Other electromagnetic field configurations can resonate at discrete frequencies (modes) up to the beam-pipe cut-off frequency of 2 GHz.
- High impedance modes can, if excited by an external source, perturb cavity operation from that of the crabbing regime.





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Figure 5: Cavity impedance from wakefield simulation. Amplitude is not valid for such a high-Q cavity but frequencies of high impedance modes are correct. Some very high-Q modes may not be apparent if converge[nce](#page-5-0) [h](#page-7-0)[as](#page-5-0) [n](#page-6-0)[o](#page-7-0)[t](#page-5-0) [b](#page-6-0)[e](#page-9-0)[e](#page-10-0)[n](#page-5-0) [m](#page-6-0)[et](#page-15-0)[.](#page-0-0)

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## <span id="page-7-0"></span>HOM Couplers

- HOM Couplers act as a stop-band circuit at the fundamental frequency and a transmission path at the HOM frequencies.
- For the current version of the DQW (SPS version) there are three superconducting, on-cell HOM couplers.



Figure 6: CAD HOM coupler cross-section (left), photograph of manufactured coupler (middle) and transmission characteristics (right).

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### HOM Coupler Re-design - Motivation

- Several manufacturing issues with the HOM coupler main problem with the Electron Beam (EB) welding of the cylindrical jacket.
- RF performance should be improved to further damp the HOMs especially the mode at 928 MHz.
- RF engineer with an understanding of manufacturing processes!



Figure 7: Image of one manufacturing problem for the SPS DQW HOM couplers (left) and impedance spectrum for the dressed SPS DQW crab cavity (right).

### <span id="page-9-0"></span>HOM Coupler Re-design - Manufacturing Problems



- Weld between inductive stub and capacitive jacket is difficult due to curvature and thickness.
- Circular cross-sections are more  $2.$ difficult to machine than rectangular.
- Niobium 'shell' is made from one full piece of Niobium. This is costly.

### <span id="page-10-0"></span>HOM Coupler Re-design - Geometric Changes

Several geometric changes were applied and their effect on the RF characteristics of the HOM couplers were quantified.



Figure 8: A selection of the geometric changes applied to the SPS DQW HOM Coupler to improve ease of manufacture.

#### HOM Coupler Re-design - New Design

- The chosen changes were then incorporated.
- Several parameters were then altered and the effect on various aspects of the coupler's transmission were tracked.
- Analysis in MatLAB and PYTHON logged the effect of the parameters on RF operation, quantifying these as weighting factors.



Figure 9: Examples of the monitoring of transmission parameters with geometric alterations of the HOM coupler.

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#### HOM Coupler Re-design - Optimisation

- Optimisation theory used to tailor the HOM coupler's transmission response to the cavity's impedance spectrum.
- Simulated coupler on cavity and this process was iterated until...
- All modes were below 1 M $\Omega$  ('/cavity' for longitudinal and '/m/cavity' for transverse impedances) apart from one at  $\sim$  1920 MHz.



Figure 10: SPS DQW impedance spectrum with current HOM couplers (left) and re-designed HOM couplers (right).

## HOM Coupler Re-design - Proposed HOM Coupler for HL-LHC



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## <span id="page-14-0"></span>HOM Coupler Re-design - Proposed HOM Coupler for HL-LHC

Conclusions:

- Accepted by CERN's mechanical engineers as first step towards new design.
- Improved RF design with all modes but one high frequency mode below 1 MΩ.

Further work:

- Multipacting simulations Started.
- Thermal analysis and improvements Started.
- Benchmarking in second EM software.
- Copper coated rapid prototype.
- Copper and Niobium prototypes.

#### <span id="page-15-0"></span>Test boxes for DQW HOM Couplers

- Novel methods of pre-installation spectral analysis of HOM couplers.
- Two devices designed in CST MWS.
- Both test-boxes built assembly issue with one test-box.





Figure 11: L-bend transmission (left) and coaxial chamber (right) test boxes for LHC HOM couplers.

## Test boxes for DQW HOM Couplers - L-bend Transmission **Measurements**



Figure 12: Assembly of SPS DQW HOM couplers on L-bend transmission test-box.

## <span id="page-17-0"></span>Test boxes for DQW HOM Couplers - L-bend Transmission **Measurements**



Figure 13: Full spectral measurements of the HOM couplers. Broadband calibration not applied for the first three couplers measured (Couplers 7, 8 and 2).

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## <span id="page-18-0"></span>Test boxes for DQW HOM Couplers - L-bend Transmission **Measurements**



Figure 14: Change in frequency of the the notch and peak transmission areas of the HOM couplers.

- Measured and validated that one coupler has an abnormal broad-band spectral response.
- Quantified deviation of stop-band frequencies and transmission points.
- Can this data be used to predict the Qext [dev](#page-17-0)[ia](#page-19-0)[ti](#page-17-0)[on](#page-18-0) [i](#page-19-0)[n](#page-14-0)[t](#page-18-0)[he](#page-19-0) [c](#page-15-0)[a](#page-22-0)[v](#page-23-0)[it](#page-0-0)[y](#page-25-0)

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#### <span id="page-19-0"></span>On-Cavity Measurements

- Thus far, two tests of the DQW with one or more HOM couplers.
- One at JLAB (VA, USA) and one at CERN (Geneva, Switzerland).
- In both cases detailed measurements carried out and damping efficiency compared to simulations For all HOMs.



Figure 15: Partially dressed cavity tests at CERN (left) and single HOM coupler test at JLAB (right).



Figure 16: Spectral measurements (left - taken in 500 MHz bands and stitched) and comparison of simulated and measured  $Q_{ext}$  (right) for tests of single HOM coupler on NWV-DQW-001 at JLAB.

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Figure 17: Spectral measurements of the CERN-DQW-001 partially dressed crab cavity.  $299$ 4 0 8 × ÷

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Figure 18: Comparison of simulated and measured  $Q_{ext}$  for the CERN-DQW-001 partially dressed crab cavity.

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#### <span id="page-23-0"></span>Future Work: Continuing from the Data Presented

- Can we predict damping differences from the test-box data?
- Calculating the new HOM power down the couplers from frequency and Qext deviations measured.



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#### <span id="page-24-0"></span>Other Work



**Cavity Bulk RRR Measurements** 



Impedence Extrapolation - Wakefield Simulations



FPC Conditioning



HOM Monitoring for Material Performance



280<br>Angle [<sup>9</sup>] Cavity Multipole Measurements

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- <span id="page-25-0"></span>• SPS HOM coupler analysed in terms of designed RF performance and ease of manufacture.
- Several design changes applied to the HOM coupler to ease manufacture - effect on RF performance measured.
- Implemented chosen design changes, quantified parametric weighting on RF performance and optimised HOM coupler.
- Measurements from test-box and cold tests bring about potential problems, for which a new coupler can take account of.
- Other work showing the input of Lancaster University in CERN's HiLumi WP4.

#### <span id="page-26-0"></span>Questions and further reading

# Questions?

– Further reading available at <www.jamesmitchellweb.com>.

#### Research





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